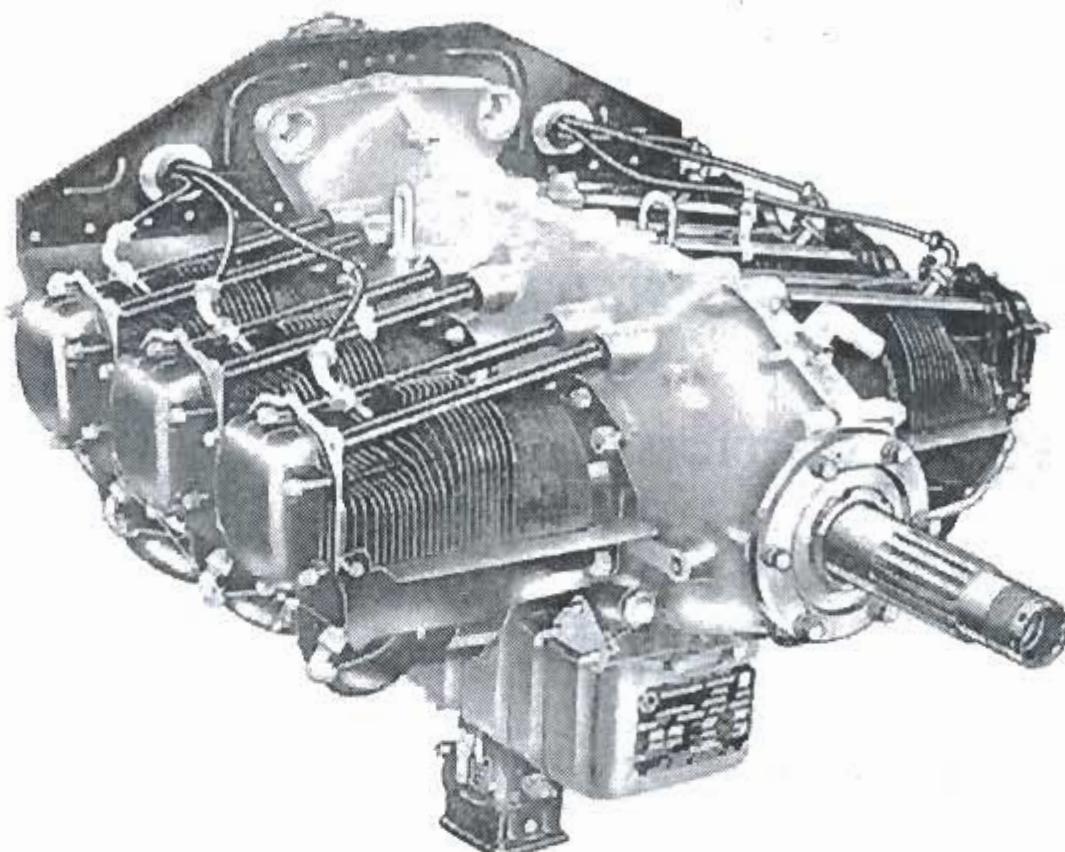


**PARTS CATALOG**  
**LYCOMING**  
**MODELS O-435-A and -A2 AIRCRAFT ENGINES**



**LYCOMING-SPENCER**

DIVISION — *AVCO* MANUFACTURING CORPORATION

WILLIAMSPORT 38, PENNSYLVANIA, U.S.A.

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LYCOMING-SPENCER  
Division—Avco Manufacturing Corp.

**LYCOMING MODEL O-435-A AND O-435-A2 AVIATION ENGINES**

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## LYCOMING MODEL O-435-A AND O-435-A2 AVIATION ENGINES

### INTRODUCTION

This catalog is divided into eight separate and distinct sections, making it a simple matter to identify any part used on the Lycoming model O-435-A and O-435-A2 aircraft engine. The following paragraphs describe each Section of the catalog and explain the method of using it.

**THE ILLUSTRATED PARTS SECTION** consists of eight exploded views of the basic Lycoming O-435-A and O-435-A2 aircraft engine. The first view consists of crank-shaft and parts that are closely related to it; the second illustrates the crankcase and its associated parts, while the third shows the reciprocating parts, fourth is the cylinder, fifth is oil sump, sixth and seventh illustrate the accessory housing, number eight lists the ignition harness and priming system. Although these views do not show every part of the engine, they nevertheless will be helpful in locating and identifying the various subassemblies that make up the engine. However, the user must not use this section to identify the component parts of any subassembly; for that purpose the numerical section should be consulted.

**THE NUMERICAL PARTS LIST SECTION** contains the part numbers of every part used on the Lycoming model O-435-A and O-435-A2 engine. The part numbers are arranged in numerical order, and following each part number its correct name and quantity used is given. If the part is a major sub-assembly; the quantities, part numbers, and names of its component parts are listed. If a part is not a major sub-assembly, but rather an independently functioning part, or a component of a subassembly, its proper name along with a description of its function is given. Certain parts, marked with an asterisk (\*), are not listed separately but only with the subassembly in which they are used. These parts are not obtainable separately, but are fabricated with the unit of which they are a part.

**NUMERICAL STANDARD PARTS SECTION** is similar to the Numerical Parts Section, excepting only that the part numbers are prefixed by the symbol "STD." This symbol indicates that the part is a Lycoming standard part and is carried in stock at all times, and is not necessarily peculiar to this particular engine model. These standard parts include such items as nuts, washers, screws, and seals. They are not listed separately in the Numerical Parts Section, but are included with the sub-assemblies of which they are a part.

**SERVICE TOOLS**--This section consists of a list of such tools as may be required to service the engine. These tools may be purchased as a set or an individual items.

**NUMERICAL OVERSIZE AND UNDERSIZE PARTS SECTION**--This section consists of a numerical list of such parts as are available in sizes other than nominal or standard sizes. The list states the part number, name, nominal size, function of the part, and its deviation from standard size.

**ALPHABETICAL PARTS LIST SECTION**--This section lists all the parts contained in the Numerical, Illustrated and Numerical Standards Sections of the catalog. The parts are listed by name, in alphabetical order, with the first letter of the noun as the

## LYCOMING MODEL O-435-A AND O-435-A2 AVIATION ENGINES

index letter. A part is not listed in this section if it is furnished along with an assembly and is not available as an individual part.

### HOW TO USE THIS CATALOG

If neither the name nor the number of the part is known, find the part or the sub-assembly of which it is a component in the Illustrated Section. The number of the part, or of its assembly, can then be determined. Find this number in the Numerical Parts Section and determine if it is obtainable as listed or if it must be purchased as part of an assembly, in which case the number of the assembly must be used when ordering.

If only the name of the part is known, consult the Alphabetical Section of the catalog and find the correct part number. Then, using this part number, consult the Numerical Section or the Numerical Standards Section to ascertain the quantity used per engine.

If the part number is known, it may be found in either the Numerical Section or the Numerical Standards Section unless it is a component of an assembly. If such is the case, the Illustrated Section should be consulted to determine the part number of the assembly of which it is a component. The part number in question will be found under the assembly part number in the Numerical Section.

### INSTRUCTIONS FOR ORDERING PARTS.

Always, when ordering parts, state the part number, its correct name, and quantity desired. In addition, state the complete model number of the engine and the serial number of the engine. This information will be found on the Name Plate which is attached to the crankcase. Unless credit has been established with Lycoming Division, The Aviation Corporation, all parts will be shipped C.O.D. or with sight draft attached to bill of lading on freight shipment.

LYCOMING MODEL O-435-A AND O-435-A2 AVIATION ENGINES

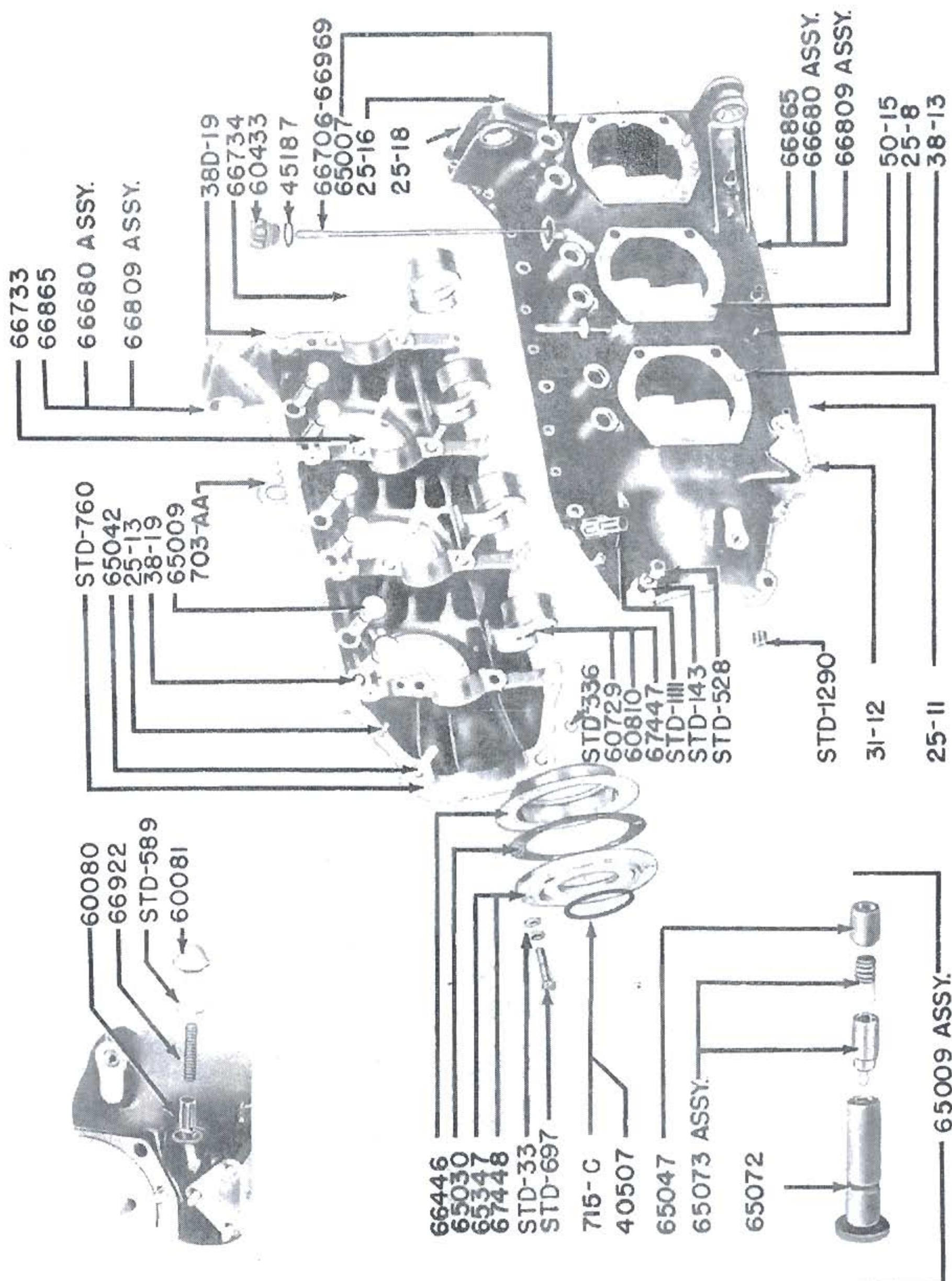


Figure 2 - Crankcase and Related Parts

LYCOMING MODEL O-435-A AND O-435-A2 AVIATION ENGINES

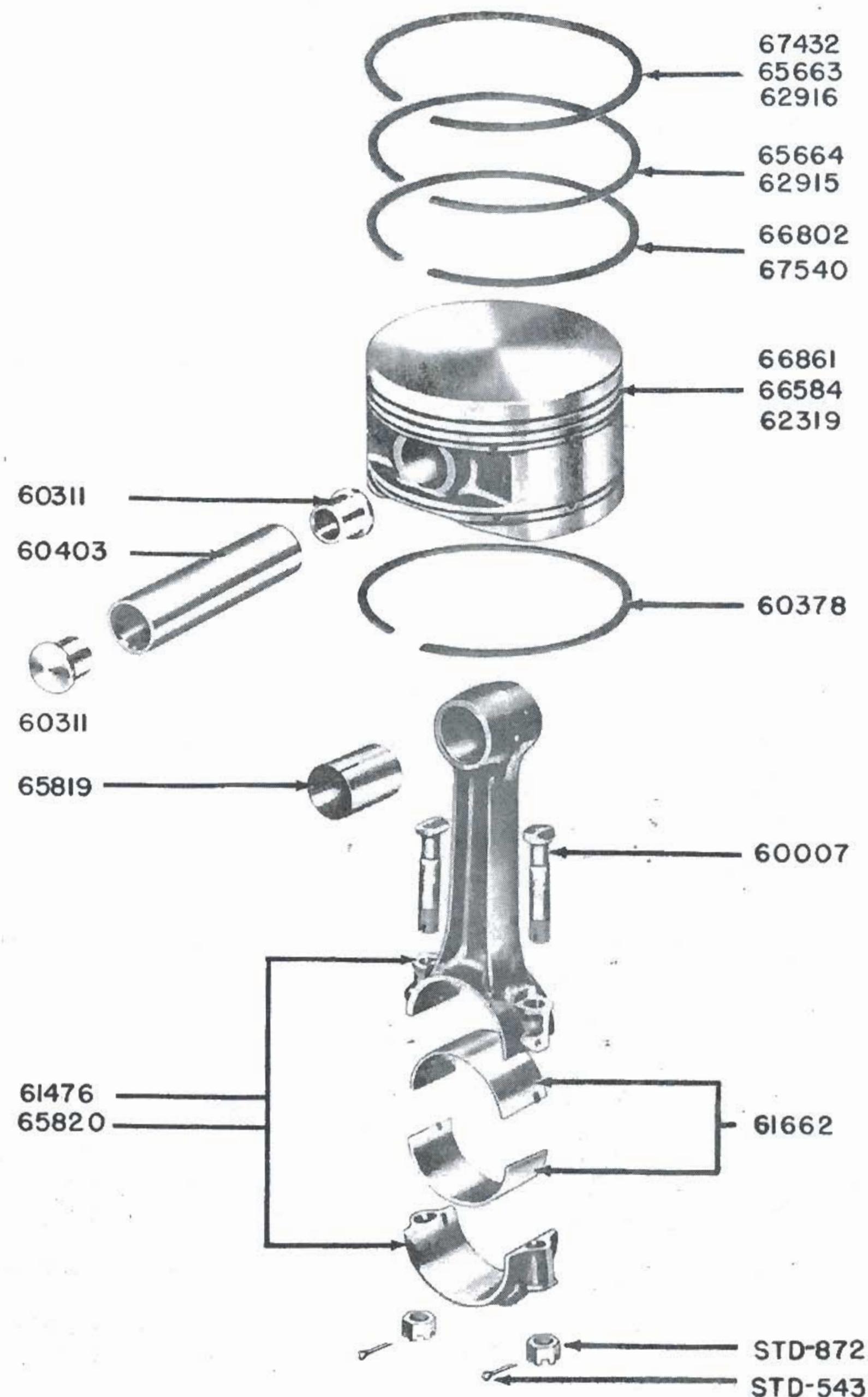


Figure 3 - Reciprocating Parts

LYCOMING MODEL O-435-A AND O-435-A2 AVIATION ENGINES

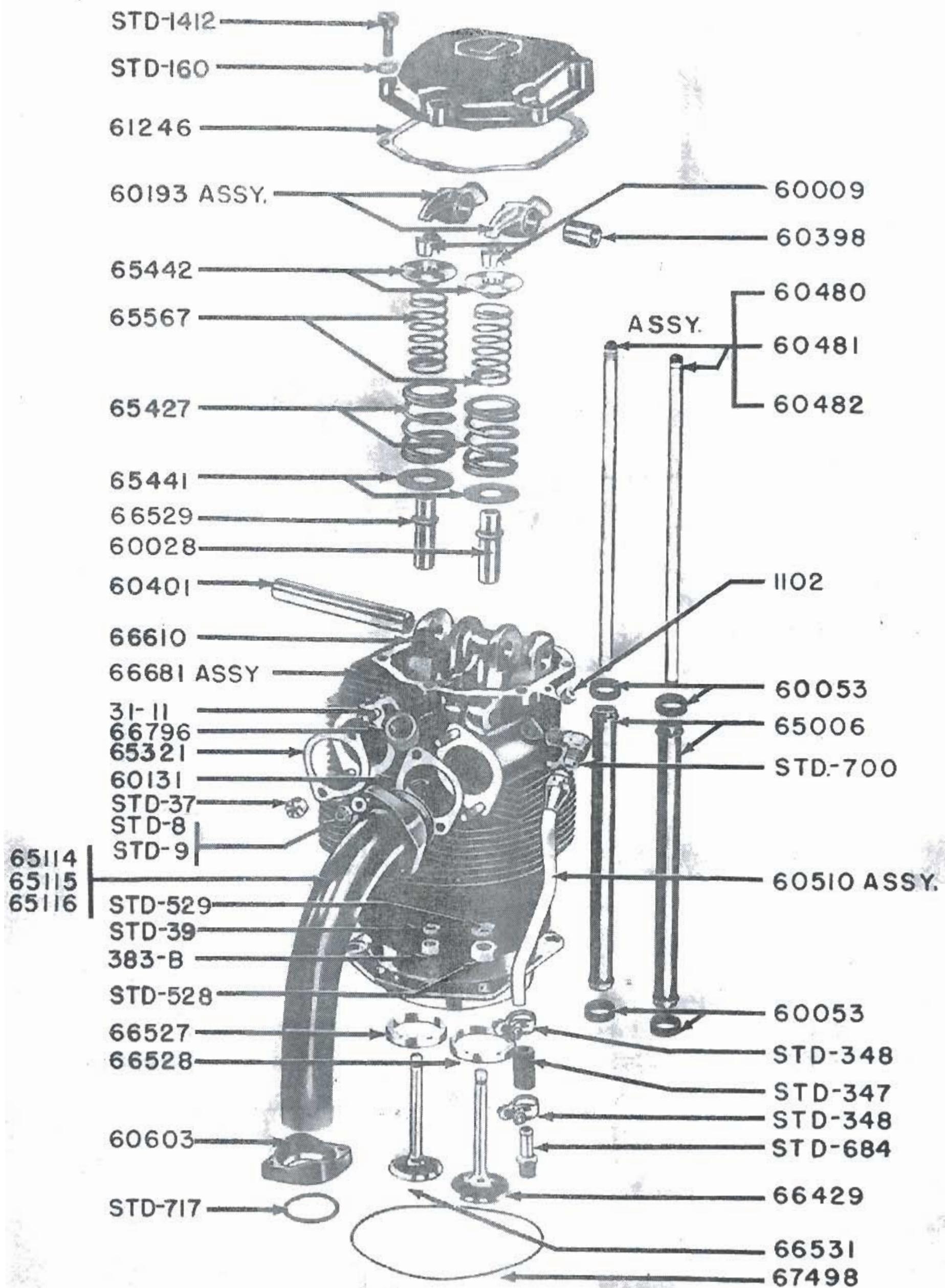


Figure 4 - Cylinder Assembly

LYCOMING MODEL O-435-A AND O-435-A2 AVIATION ENGINES

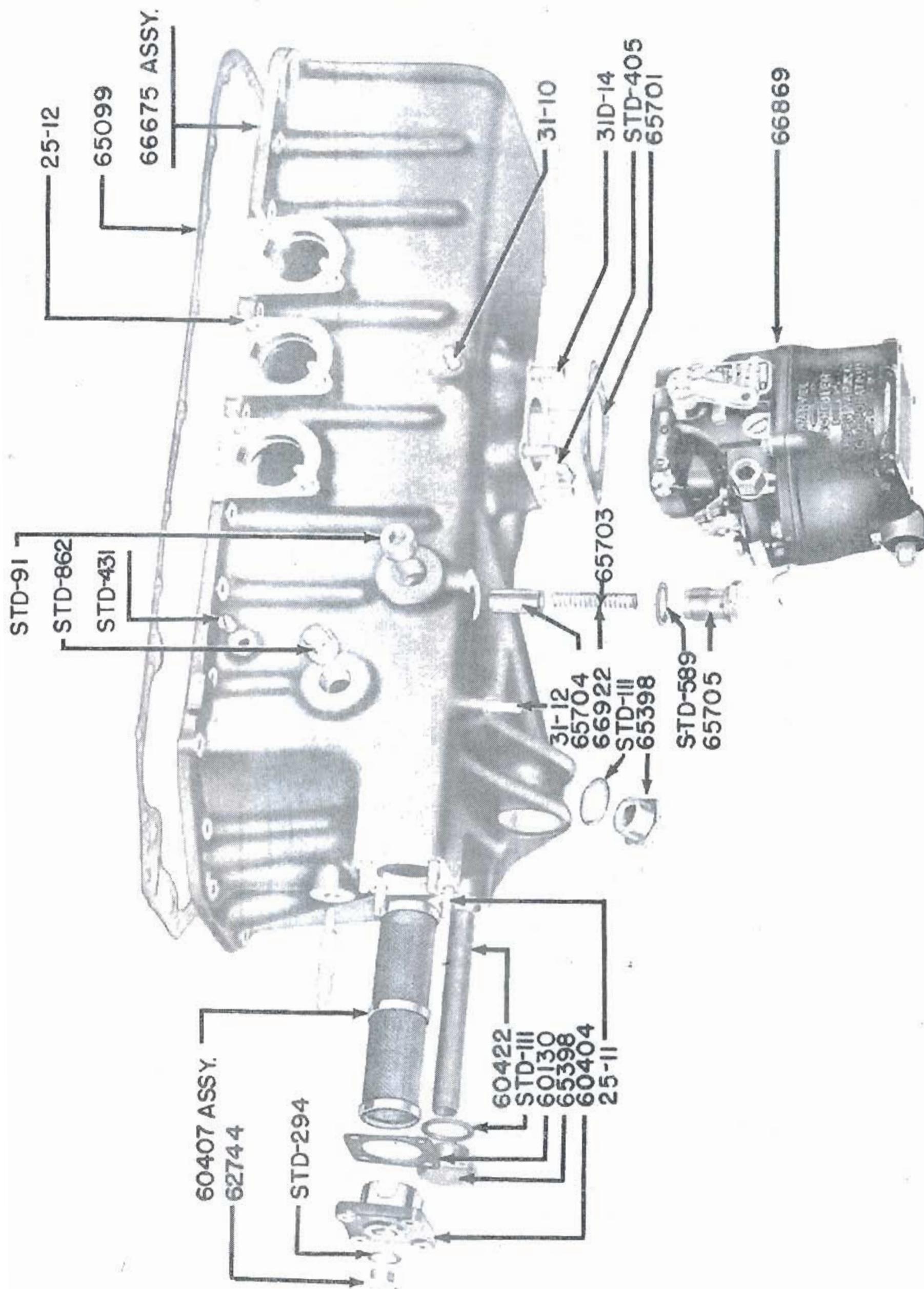


Figure 9 - Carburetor and Sump Assembly

LYCOMING MODEL O-435-A AND O-435-A2 AVIATION ENGINES

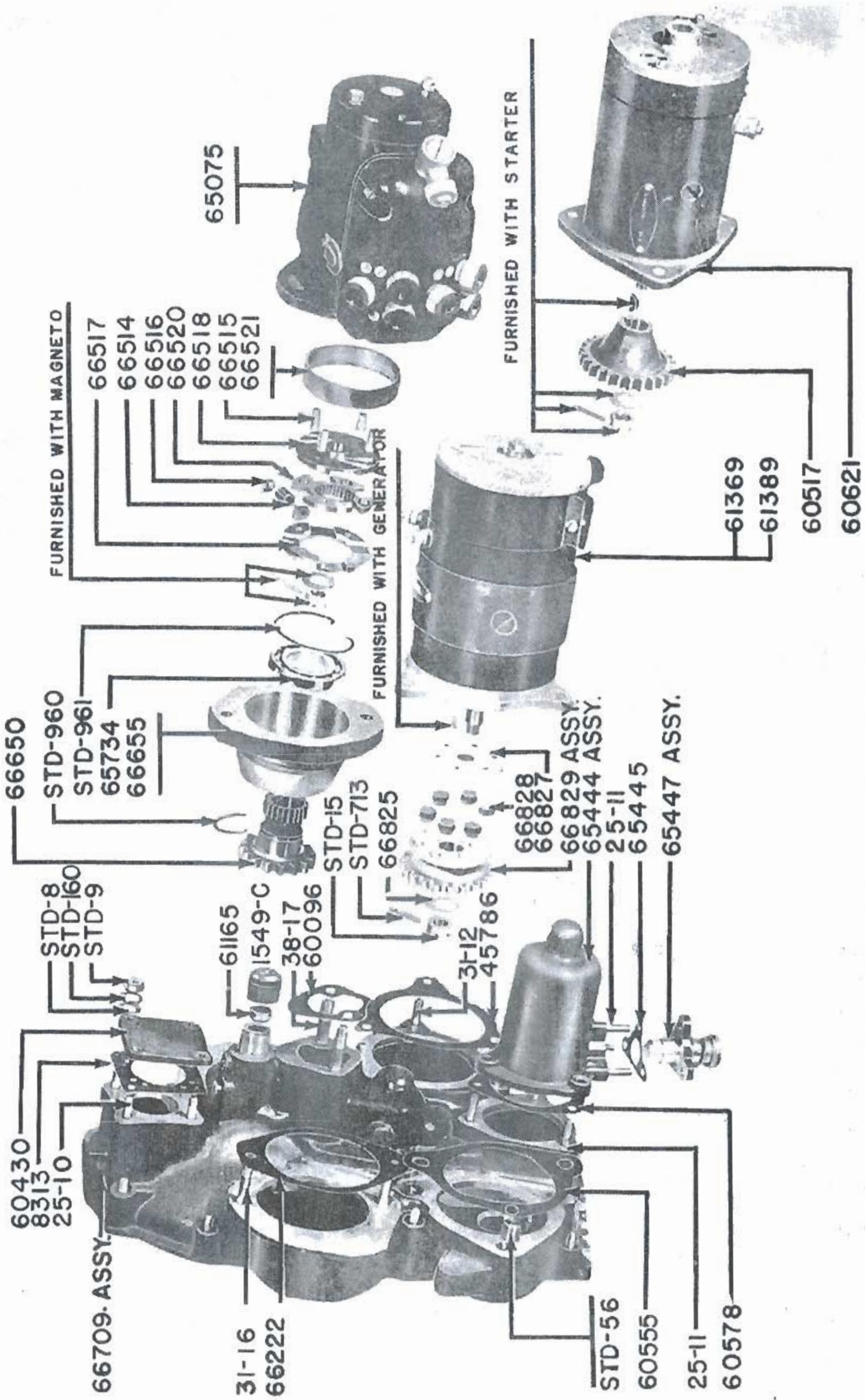


Figure 6 - Accessory Housing and Accessories

LYCOMING MODEL O-435-A AND O-435-A2 AVIATION ENGINES

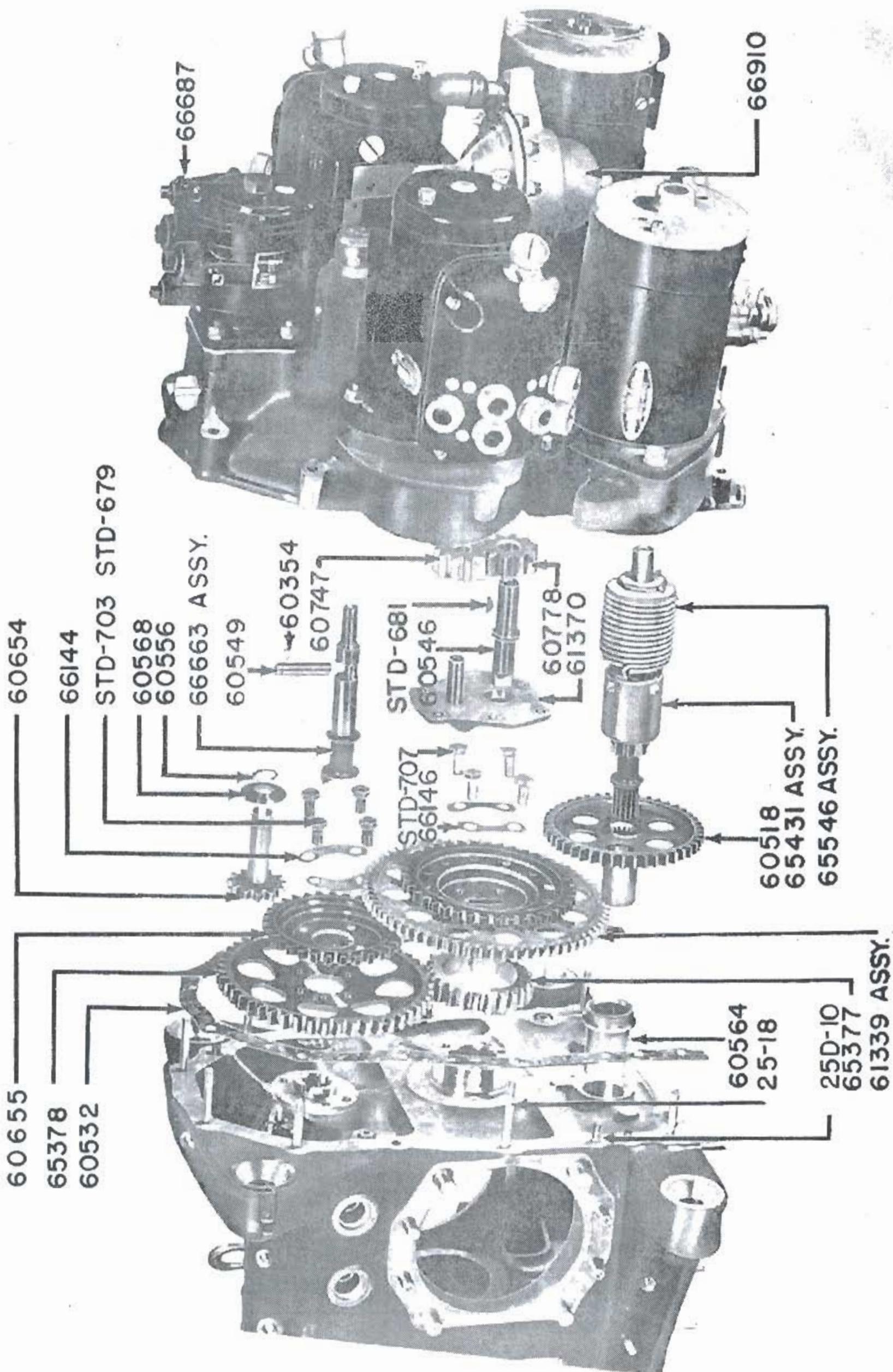


Figure 7 - Accessory Drives

LYCOMING MODEL O-435-A AND O-435-A2 AVIATION ENGINES

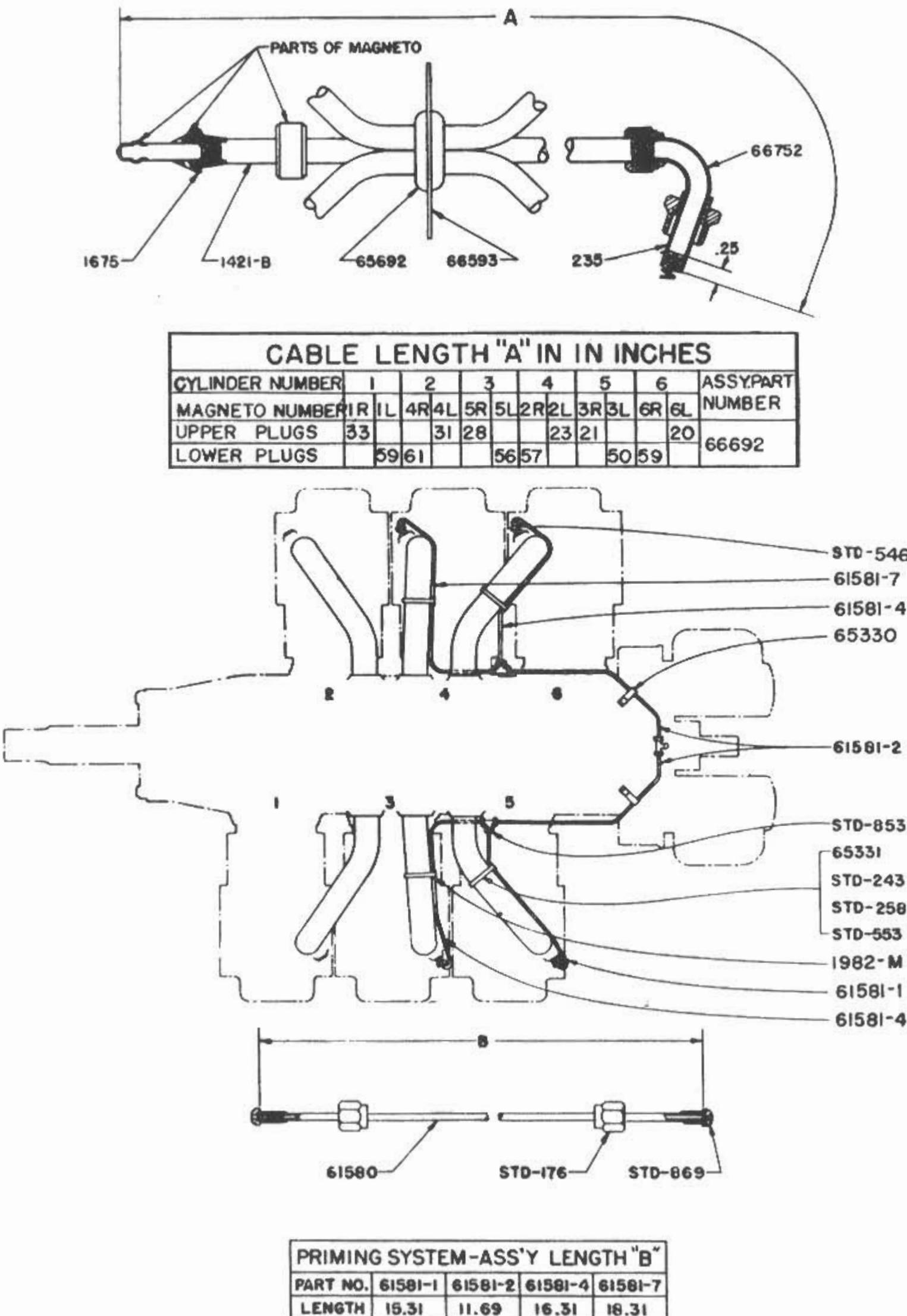


Figure 8 - Ignition Harness and Priming System























## LYCOMING MODEL O-435-A AND O-435-A2 AVIATION ENGINES

## NUMERICAL PARTS LIST

Part No.	Part Name	No. Required Model	
		-A	-A2
66663	Shaft assy - Tachometer Consists of * 1 66664 Shaft * 1 60463 Tube	1	1
66675	Sump assy - Oil Consists of * 1 66674 Sump 1 STD-355 Plug 4 31D-14 Stud 1 STD-405 Plug 2 STD-91 Plug 1 STD-862 Plug	1	1
66676	Clip - Ignition cable (3 way)	2	2
66677	Clip - Ignition cable (6 way)	1	1
66680	Crankcase assy - Complete (Replaces Part No. 66809 beginning with engine No 492-17A) Consists of * 1 66678 Crankcase assy - Right Consisting of 2 STD-557 Dowel            2 66734 Stud 4 STD-1290 Insert        2 65042 Stud 4 66733 Stud              6 50-15 Stud 12 38-13 Stud            3 38D-19 Stud 4 38-19 Stud             1 STD-242 Bushing 9 25-13 Stud            2 25-8 Stud 2 1102 Plug              6 65007 Retainer 1 703-AA Eye            3 31-12 Stud * 1 66661 Crankcase * 1 66679 Crankcase assy - Left consisting of 4 STD-1290 Insert       6 65007 Retainer 2 66734 Stud            12 38-13 Stud 6 50-15 Stud            3 31-12 Stud 1 38D-19 Stud           1 703-AA Eye 2 25-8 Stud            1 1102 Plug 1 STD-1111 Elbow 2 66145 Dowel 1 STD-760 Dowel 1 STD-47 Plug (Continued on the next page)	1	1

\* Parts not serviced as details



# LYCOMING MODEL O-435-A AND O-435-A2 AVIATION ENGINES

## NUMERICAL PARTS LIST

Part No.	Part Name	No. Required Model	
		-A	-A2
66706	Gage assy - Oil level (Continued) . . . . .	1	
	* 1 66707 Gage		
	* 1 60335 Knob		
	To be used when not tricycle mounted		
66709	Housing assy - Accessory (Replaced 66689 on -A beginning with engine #529-17, 531-17, 532-17, 534-17, and all from 538-17 on) . . . . .	1	1
	Consists of		
	* 1 66669 Housing	4	STD-242 Bushing
	3 STD-56 Bushing	2	38-17 Stud
	4 38-16 Stud	3	31-12 Stud
	4 25-10 Stud	5	25-11 Stud
	4 31D-16 Stud	1	STD-119 Plug
	1 1102 Plug	1	25-8 Stud
	* 1 66583 Tube	1	STD-71 Plug
+66733	Stud - 9/16-18 x 10-21/32 in. long		
	Right crankcase . . . . .	4	
+66734	Stud - 1/2-13 x 9-7/8 in. long		
	Right crankcase . . . . .	2	
	Left crankcase . . . . .	2	
66752	Elbow assy - Spark plug . . . . .	12	
	Consists of		
	* 1 65302 Elbow		
	1 1573 Nut		
	1 62713 Cone		
+66796	Insert - Spark plug 18-1.5 MM (Replaces 65763) . . .	12	
+66802	Ring - Piston, oil regulating, No. 3 (Discontinued on -A beginning with engine #554-17)(Replaced by 67540) . . . . .	6	
66809	Crankcase assy - Complete . . . . .	1	
	Discontinued - Engine with engine No. 492-17A		
	Replaced by part No. 66680		
	Consists of		
	* 1 66532 Crankcase assy - Right		
	Consisting of		
	1 STD-242 Bushing	12	60373 Stud
	1 STD-257 Dowel	6	60376 Stud
	4 STD-1290 Insert	6	65007 Retainer
	1 703-AA Eye	2	65042 Stud
	(Continued on the next page)		
	+ Oversize or undersize parts available		
	* Parts not serviced as details		

**LYCOMING MODEL C-435-A AND O-435-A2 AVIATION ENGINES**

**NUMERICAL PARTS LIST**

Part No.	Part Name	No. Required Model	
		-A	-A2
66809	Crankcase assy - Complete (Continued)		1
	2 1102 Plug	3 65064	Stud
	4 60105 Stud	4 66444	Stud
	6 60108 Stud	2 66445	Stud
	2 60121 Stud	* 1 66522	Crankcase
	3 60123 Stud		
	* 1 66533 Crankcase assy - Left		
	Consisting of		
	4 STD-1290 Insert	6 60376	Stud
	1 703-AA Eye	6 65007	Retainer
	1 1102 Plug	3 65064	Stud
	2 60121 Stud	2 66445	Stud
	1 60123 Stud	* 66523	Crankcase
	12 60373 Stud		
	1 STD-47 Plug		
	1 STD-682 Plug		
	1 STD-760 Dowel		
	1 STD-1111 Elbow		
	1 1102 Plug		
	1 60106 Stud		
	4 60107 Stud		
	20 60109 Stud		
	2 60570 Stud		
	1 60571 Stud		
	1 65170 Stud		
	1 66145 Dowel		
66825	Washer - 1 OD x 13/32 x 3/32 in. thick		
	Generator drive coupling	1	1
66827	Adapter - Generator drive coupling	1	1
66828	Button - Generator coupling drive	6	6
66829	Gear assy - Generator coupling	1	1
	Consists of		
	1 60622 Bushing		
	* 1 66826 Gear		
+66861	Piston		6
66865	Crankcase assy - Complete		1
	Consists of		
	* 1 66864 Crankcase assy - Right		
	(Continued on the next page)		

\* Parts not serviced as details

+ Oversize or undersize parts available

## LYCOMING MODEL O-435-A AND O-435-A2 AVIATION ENGINES

## NUMERICAL PARTS LIST

Part No.	Part Name	No. Required Model	
		-A	-A2
66865	Crankcase assy - Complete (Continued) . . . . .		1
	Consisting of		
	2 STD-557 Dowel	3	38D-19 Stud
	4 STD-1290 Insert	4	38-19 Stud
	4 66733 Stud	1	STD-242 Bushing
	2 66734 Stud	9	25-13 Stud
	2 65042 Stud	2	25-8 Stud
	6 50-15 Stud	2	1102 Plug
	6 65007 Retainer	1	703-AA Eye
	12 38-13 Stud	* 1	66867 Crankcase
	3 31-12 Stud		
	* 1 66863 Crankcase assy - Left		
	Consisting of		
	4 STD-1290 Insert	2	25-8 Stud
	2 66734 Stud	1	703-AA Eye
	6 50-15 Stud	6	65007 Retainer
	12 38-13 Stud	1	1102 Plug
	1 38D-19 Stud	* 1	66866 Crankcase
	3 31-12 Stud		
	8 67453 Dowel		
	2 66145 Dowel		
	1 STD-760 Dowel		
	1 STD-47 Dowel		
	1 1102 Plug		
	1 STD-1111 Elbow		
	1 STD-682 Plug		
	1 25-11 Stud		
	4 25-16 Stud		
	20 25-11 Stud		
	2 25-21 Stud		
	1 25D-10 Stud		
	2 25-18 Stud		
	1 60564 Bushing		
66869	Carburetor . . . . .		1
	Marvel Schebler part No. 10-3323 Model MA4-5		
66910	Pump - Fuel (Replaces 60577 beginning engine #526-17)	1	
	A-C Spark Plug Co. part No. GP-17773, type A-H		
66922	Spring - Oil pressure relief valve		
	Crankcase . . . . .		1
	Oil sump. . . . .		1

\* Parts not serviced as details

**LYCOMING MODEL O-435-A AND O-435-A2 AVIATION ENGINES**

**NUMERICAL PARTS LIST**

Part No.	Part Name	No. Required Model	
		-A	-A2
66969	Gage assy - Oil level Consists of * 1 66968 Gage * 1 60335 Knob Used for tricycle installation	1	1
+67432	Ring - Piston, top compression . . . . .	6	
+67447	Bearing - Crankshaft . . . . .	8	
67448	Cap and ring assy - Thrust bearing (Replaces 65347 beginning with engine #620-17 on -A) Consists of * 1 67451 Cap * 1 40504 Ring	1	1
67450	Spacer - Thrust bearing (Beginning with engine 620-17) 1	1	
67452	Cap assy - Thrust bearing (Replaces 65347 beginning engine #620-17 on -A) . . . . .	1	1
67453	Dowel - Crankshaft bearing Crankcase . . . . .		8
67498	Ring - Oil seal, 3/16 section x 4-27/32 ID Cylinder base . . . . .	6	6
67546	Installation - Thermocouple . . . . . (copper - Constantan AN type) (May be used in place of 61646)	6	
67540	Ring - Piston, Oil regulating No. 3 . . . . . (Replaced 66802 beginning with engine #554-17)	6	

\* Parts not serviced as details .

+ Indicates oversize and undersize parts are available

## LYCOMING MODEL O-435-A AND O-435-A2 AVIATION ENGINE

## NUMERICAL STANDARD PARTS LIST

Part No.	Part Name	No. Required MODEL	
		-A	-A2
STD-8	Washer - Plain, 1 4 in		
	Bendix drive housing	3	3
	Detent support assy	3	3
	Propeller hub retaining nut	1	1
	Intake pipe	24	24
	Oil screen cover	4	4
	Oil sump	24	24
	Vacuum pump or cover	4	4
	Accessory housing	12	12
	Crankcase	9	9
STD-9	Nut - Plain, 1/4-28		
	Ignition cable clip	3	3
	Detent support assy	3	3
	Accessory housing	11	11
	Crankcase	9	9
	Oil screen cover	4	4
	Oil sump	20	20
	Vacuum pump or cover	4	4
	Bendix drive housing	3	3
	Intake pipes	24	24
STD-15	Nut - Slotted shear, 3/8-24		
	Generator drive coupling	1	1
STD-28	Washer - Plain, No. 10		
	Upper baffle	28	28
	Baffle attaching plug	4	4
	Ignition cable	8	8
	Baffle clamp	4	4
STD-29	Screw - Round head, 10-32 x 3/8 in. long		
	Ignition cable	4	4
	Upper baffle	14	14
STD-33	Washer - Plain, 3/8 in.		
	Fuel pump or cover	4	4
	Thrust bearing cap	6	6
	Crankcase	8	8
STD-35	Washer - Plain, 5/16 in.		
	Carburetor	4	4
	Starter	3	3
	Oil pump	4	4
	Exhaust flanges	12	12
	Generator	3	3
STD-36	Locknut - Palnut, 5/16 in.		
	Carburetor	4	4









**LYCOMING MODELS O-435-A AND O-435-A2 AVIATION ENGINE**

**NUMERICAL STANDARD PARTS LIST**

Part No.	Part Name	No. Required MODEL	
		-A	-A2
STD-961	Lock ring - 2-23/64 x 1 16 thick x 3/32		
	Magneto adapter . . . . .	2	2
STD-1065	Dowel - Stepped, 5, 16 and 1/4 dia x 35/64 in. long		
	Used only on camshaft No. 66044 . . . . .	1	1
STD-1066	Dowel - Stepped, 5 16 x 1/4 dia x 13/32 in. long		
	Camshaft . . . . .	1	
	Used on camshaft assy 66045 only		
STD-1111	Elbow - Pipe, 3/4 x 3, 4 hose x 90°		
	Left crankcase . . . . .	1	1
STD-1290	Insert - Heli-coil, 3/8-24 x 3/4 in. long		
	Right crankcase . . . . .	4	4
	Left crankcase. . . . .	4	4
STD-1412	Screw - Fillister head 1/4-20 x 5/8 in. long		
	Rocker box cover . . . . .	36	36
STD-1679	Bolt - Hex head, 1/4-28 x 1 in. long		
	Oil sump . . . . .	4	4

**SERVICE TOOLS LIST**

61468	Kit assy - Tool	1
	Consists of	
1	1 61678 Bar - Wrench	
	1 61459 Socket - Spark plug wrench 11/16 x 7/8 hex	
	1 1130 Compressor - Valve spring	
	1 1155 Wrench 1-1/4 hex	
	1 45902 Container - Tool	
	1 61551 Wrench - Cyl. hold down nut 3/4 hex	
	1 61550 Wrench - Cyl hold down nut 9/16 hex	
	1 65525 Socket - Universal joint, 7/16 hex	
	1 65526 Socket - Universal joint, 1/2 hex	
	1 65528 Gage - Valve clearance	
	1 61552 Extension - Cyl hold down nut wrench	

## LYCOMING MODEL O-435-A AND O-435-A2 AVIATION ENGINES

## NUMERICAL OVERSIZE AND UNDERSIZE PARTS LIST

Part No.	Part Name	Oversize and Undersize
25-8-P03	Stud - 1/4-20 x 1 in. long	+ .003
25-8-P07	Stud - 1/4-20 x 1 in. long	+ .007
25-8-P12	Stud - 1/4-20 x 1 in. long	+ .012
25-10-P03	Stud - 1/4-20 x 1-1/4 in. long	+ .003
25-10-P07	Stud - 1/4-20 x 1-1/4 in. long	+ .007
25-10-P12	Stud - 1/4-20 x 1-1/4 in. long	+ .012
25D-10-P03	Stud - 1/4-20 x 1-1/4 in. long (drilled)	+ .003
25D-10-P07	Stud - 1/4-20 x 1-1/4 in. long (drilled)	+ .007
25D-10-P12	Stud - 1/4-20 x 1-1/4 in. long (drilled)	+ .012
25-11-P03	Stud - 1/4-20 x 1-3/8 in. long	+ .003
25-11-P07	Stud - 1/4-20 x 1-3/8 in. long	+ .007
25-11-P12	Stud - 1/4-20 x 1-3/8 in. long	+ .012
25-12-P03	Stud - 1/4-20 x 1-1/2 in. long	+ .003
25-12-P07	Stud - 1/4-20 x 1-1/2 in. long	+ .007
25-12-P12	Stud - 1/4-20 x 1-1/2 in. long	+ .012
25-13-P03	Stud - 1/4-20 x 1-5/8 in. long	+ .003
25-13-P07	Stud - 1/4-20 x 1-5/8 in. long	+ .007
25-13-P12	Stud - 1/4-20 x 1-5/8 in. long	+ .012
25-16-P03	Stud - 1/4-20 x 2 in. long	+ .003
25-16-P07	Stud - 1/4-20 x 2 in. long	+ .007
25-16-P12	Stud - 1/4-20 x 2 in. long	+ .012
25-18-P03	Stud - 1/4-20 x 2-1/4 in. long	+ .003
25-18-P07	Stud - 1/4-20 x 2-1/4 in. long	+ .007
25-18-P12	Stud - 1/4-20 x 2-1/4 in. long	+ .012
25-21-P03	Stud - 1/4-20 x 2-5/8 in. long	+ .003
25-21-P07	Stud - 1/4-20 x 2-5/8 in. long	+ .007
25-21-P12	Stud - 1/4-20 x 2-5/8 in. long	+ .012
31-10-P03	Stud - 5/16-18 x 1-1/4 in. long	+ .003
31-10-P07	Stud - 5/16-18 x 1-1/4 in. long	+ .007
31-10-P12	Stud - 5/16-18 x 1-1/4 in. long	+ .012
31-11-P03	Stud - 5/16-18 x 1-3/8 in. long	+ .003
31-11-P07	Stud - 5/16-18 x 1-3/8 in. long	+ .007
31-11-P12	Stud - 5/16-18 x 1-3/8 in. long	+ .012
31-12-P03	Stud - 5/16-18 x 1-1/2 in. long	+ .003
31-12-P07	Stud - 5/16-18 x 1-1/2 in. long	+ .007
31-12-P12	Stud - 5/16-18 x 1-1/2 in. long	+ .012
31D-14-P03	Stud - 5/16-18 x 1-3/4 in. long	+ .003
31D-14-P07	Stud - 5/16-18 x 1-3/4 in. long	+ .007
31D-14-P12	Stud - 5/16-18 x 1-3/4 in. long	+ .012
31-16-P03	Stud - 5/16-18 x 2 in. long	+ .003
31-16-P07	Stud - 5/16-18 x 2 in. long	+ .007
31-16-P12	Stud - 5/16-18 x 2 in. long	+ .012
31D-16-P03	Stud - 5/16-18 x 2 in. long (drilled)	+ .003

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**NUMERICAL OVERSIZE AND UNDERSIZE PARTS LIST**

Part No	Part Name	Oversize and Undersize
31D-16-P07	Stud - 5/16-18 x 2 in long (drilled)	+ .007
31D-16-P12	Stud - 5/16-18 x 2 in long (drilled)	+ .012
38-13-P03	Stud - 3/8-16 x 1-5/8 in long	+ .003
38-13-P07	Stud - 3/8-16 x 1-5/8 in long	+ .007
38-13-P12	Stud - 3/8-16 x 1-5/8 in long	+ .012
38-17-P03	Stud - 3/8-16 x 2-1/8 in long	+ .003
38-17-P07	Stud - 3/8-16 x 2-1/8 in long	+ .007
38-17-P12	Stud - 3/8-16 x 2-1/8 in long	+ .012
38-19-P03	Stud - 3/8-16 x 2-3/8 in long	+ .003
38-19-P07	Stud - 3/8-16 x 2-3/8 in long	+ .007
38-19-P12	Stud - 3/8-16 x 2-3/8 in long	+ .012
38D-19-P03	Stud - 3/8-16 x 2-3/8 in long (drilled)	+ .003
38D-19-P07	Stud - 3/8-16 x 2-3/8 in long (drilled)	+ .007
38D-19-P12	Stud - 3/8-16 x 2-3/8 in long (drilled)	+ .012
50-15-P03	Stud - 1/2-13 x 1-7/8 in long	+ .003
50-15-P07	Stud - 1/2-13 x 1-7/8 in long	+ .007
50-15-P12	Stud - 1/2-13 x 1-7/8 in long	+ .012
60028-P05	Guide - Valve	+ .005
60028-P10	Guide - Valve	+ .010
60028-P20	Guide - Valve	+ .020
60378-P10	Ring - Piston, oil scraper	+ .010
60378-P20	Ring - Piston, oil scraper	+ .020
60729-M03	Bearing - Crankshaft	- .003
60729-M10	Bearing - Crankshaft	- .010
60810-M03	Bearing - Crankshaft	- .003
60810-M10	Bearing - Crankshaft	- .010
61662-M03	Bearing - Connecting rod	- .003
61662-M10	Bearing - Connecting rod	- .010
61681-PC5	Guide - Valve	+ .005
61681-P10	Guide - Valve	+ .010
61681-P20	Guide - Valve	+ .020
61682-PC5	Guide - Valve, exhaust	+ .005
61682-P10	Guide - Valve, exhaust	+ .010
61682-P20	Guide - Valve, exhaust	+ .020
62719S-P10	Piston	+ .010
627195-P20	Piston	+ .020
62326-P10	Ring - Piston, top compression	+ .010
62326-P20	Ring - Piston, top compression	+ .020
62915-P10	Ring - Piston, 2nd compression	+ .010
62915-P20	Ring - Piston, 2nd compression	+ .020
62916-P10	Ring - Piston, top compression	+ .010
62916-P20	Ring - Piston, top compression	+ .020
65042-P03	Stud - 1/2-13 x 3-27/32 in. long	+ .003

## LYCOMING MODEL O-435-AND O-435-A2 AVIATION ENGINES

## NUMERICAL OVERSIZE AND UNDERSIZE PARTS LIST

Part No.	Part Name	Oversize and Undersize
65042-P07	Stud - 1/2-13 x 3-27/32 in. long	+ .007
65042-P12	Stud - 1/2-13 x 3-27/32 in long	+ .012
65663-P10	Ring - Piston, top compression	+ .010
65663-P20	Ring - Piston, top compression	+ .020
65664-P10	Ring - Piston, 2nd compression	+ .010
65664-P20	Ring - Piston, 2nd compression	+ .020
66527-P10	Seat - Valve, exhaust	+ .010
66527-P20	Seat - Valve, exhaust	+ .020
66527-P50	Seat - Valve, exhaust	+ .050
66528-P10	Seat - Valve, intake	+ .010
66528-P20	Seat - Valve, intake	+ .020
66528-P50	Seat - Valve, intake	+ .050
66529-P05	Guide - Valve, exhaust	+ .005
66529-P10	Guide - Valve, exhaust	+ .010
66529-P20	Guide - Valve, exhaust	+ .020
66733-P03	Stud - 9/16-18 x 10-21/32 in. long	+ .003
66733-P07	Stud - 9/16-18 x 10-21/32 in. long	+ .007
66733-P12	Stud - 9/16-18 x 10-21/32 in long	+ .012
66734-P03	Stud - 1/2-13 x 9-7/8 in. long	+ .003
66734-P07	Stud - 1/2-13 x 9-7/8 in. long	+ .007
66734-P12	Stud - 1/2-13 x 9-7/8 in. long	+ .012
66802-P10	Ring - Piston, oil regulating, No. 3	+ .010
66802-P20	Ring - Piston, oil regulating, No. 3	+ .020
66861-P10	Piston	+ .010
66861-P20	Piston	+ .020
67432-P10	Ring - Piston, top compression	+ .010
67432-P20	Ring - Piston, top compression	+ .020
67447-M03	Bearing - Crankshaft	- .003
67447-M10	Bearing - Crankshaft	- .010
67540-P10	Ring - Piston, oil regulating # 3	+ .010
67540-P20	Ring - Piston, oil regulating # 3	+ .020



**LYCOMING MODEL O-435-A AND O-435-A2 AVIATION ENGINES**

**ALPHABETICAL PARTS LIST**

Part Name	Part No.
Clamp - 1-1/2 ID with 1/4 in. dia offset . . . . .	65331
Clamp - 1-1/2 ID with 11/32 dia. offset . . . . .	66220
Clamp - Cylinder baffle . . . . .	65883
Clamp - Hose, 11/16 x 1/2 in. wide . . . . .	STD-348
Clamp - Ignition cable, cylinders 1 and 2 . . . . .	65628
Clip - Ignition cable, 3 way . . . . .	66676
Clip - Ignition cable, 6 way . . . . .	66677
Clip - Primer line . . . . .	65530
Cone - Propeller hub, front . . . . .	857-BA
Coupling assy - Magneto . . . . .	66519
Cover - Fuel pump . . . . .	65098
Cone - Propeller hub, rear . . . . .	858-EC
Cover - Oil screen . . . . .	60404
Cover - Rocker box . . . . .	61247
Cover - Vacuum pump . . . . .	60430
Cover assy - Oil pump . . . . .	61370
Crankcase assy - Complete . . . . .	66680
Crankcase assy - Complete . . . . .	66809
Crankcase assy - Complete . . . . .	66865
Crankshaft assy . . . . .	65356
Cylinder & Head assy . . . . .	66681

**D**

Dowel - 3/32 dia x 3/8 in. long . . . . .	STD-760
Dowel - 1/4 dia x 9/32 in. long . . . . .	STD-554
Dowel - 1/2 dia x 1/2 in. long . . . . .	66145
Dowel - Crankshaft bearing . . . . .	67453
Dowel - Hollow, 1/2 dia x 11/16 in. long . . . . .	STD-557
Dowel - Stepped, 5/16-1/4 dia x 13/32 in. long . . . . .	STD-1066
Dowel - Stepped, 5/16 and 1/4 dia x 35/64 in. long . . . . .	STD-1065
Drive assy - Bendix . . . . .	65546

**E**

Elbow - Coupling, 3/8 flared tube . . . . .	STD-700
Elbow - Pipe, 3/4 x 3/4 hose x 90° . . . . .	STD-1111
Elbow assy - Spark plug . . . . .	66752
Eye - Lifting . . . . .	703-AA

**F**

Fitting - Flanged cable (shielded) . . . . .	1675
Flange - Exhaust . . . . .	61259
Flange - Exhaust . . . . .	61260
Flange - Intake pipe, lower . . . . .	60603
Flange - Intake pipe, upper . . . . .	60069

## LYCOMING MODEL O-435-A AND O-435-A2 AVIATION ENGINES

## ALPHABETICAL PARTS LIST

Part Name	Part No
	G
Gage assy - Oil level . . . . .	66706
Gage assy - Oil level . . . . .	66969
Gasket - 2 bolt flange - 1-3/4 ID . . . . .	60131
Gasket - 3 bolt flange, 3-9/32 ID . . . . .	45786
Gasket - Accessory housing . . . . .	60532
Gasket - Annular, 7/8 OD x 5/8 ID x 3/32 section . . . . .	STD-294
Gasket - Annular, 1-1/8 OD x 29/32 ID x 1/16 . . . . .	STD-589
Gasket - Annular, 1 in. ID x 1-1/4 OD x 3/32 section . . . . .	STD-111
Gasket - Bendix drive housing . . . . .	60578
Gasket - Carburetor . . . . .	65701
Gasket - Detent support . . . . .	65445
Gasket - Exhaust flange . . . . .	65321
Gasket - Fuel pump . . . . .	60096
Gasket - Magneto . . . . .	238
Gasket - Magnet adapter . . . . .	66222
Gasket - Oil filler plug . . . . .	45187
Gasket - Oil sump . . . . .	65099
Gasket - Oil strainer cover . . . . .	60130
Gasket - Rocker box cover . . . . .	61246
Gasket - Starter . . . . .	60555
Gasket - Vacuum pump . . . . .	8313
Gear - Bendix drive . . . . .	60518
Gear - Camshaft . . . . .	65378
Gear - Crankshaft timing . . . . .	65377
Gear - Magneto . . . . .	66650
Gear - Starter . . . . .	60517
Gear - Vacuum pump . . . . .	60654
Gear - Vacuum pump drive . . . . .	60655
Gear assy - Crankshaft and starting . . . . .	61339
Gear assy - Generator coupling . . . . .	66829
Generator - 12 V - 12 Ampere . . . . .	61369
Generator - 12 V - 25 Ampere . . . . .	61389
Grommet - 9/16 ID . . . . .	STD-953
Grommet - Ignition cable plate . . . . .	65692
Guide - Exhaust valve . . . . .	66529
Guide - Valve . . . . .	60028
Guide - Valve (alternate to 60028) . . . . .	61681
Guide - Valve, exhaust (alternate to 66529) . . . . .	61682
	H
Hose - 3/8 ID x 1-13/16 in. long . . . . .	STD-347
Housing assy - Accessory . . . . .	66709
Housing - Bendix drive . . . . .	65444

# LYCOMING MODEL O-435-A AND O-435-A2 AVIATION ENGINES

## ALPHABETICAL PARTS LIST

Part Name		Part No
	<b>I</b>	
Impeller - Oil pump driven . . . . .		60747
Impeller - Oil pump driving . . . . .		60778
Insert - Heli-coil, 3/8-24 x 3/4 in. long . . . . .		STD-1290
Insert - Spark plug 18-1.5 MM (Replaces 65763) . . . . .		66796
	<b>K</b>	
Key - Valve . . . . .		60009
Key - Woodruff, 3/32 x 5/8 in. . . . .		STD-681
Key - Woodruff, 5/8 x 5/32 in. . . . .		STD-858
	<b>L</b>	
Locknut - Palnut, 3/8 in. . . . .		STD-39
Locknut - Palnut, 1/2 in. . . . .		STD-529
Lockplate - 5/16 hole x 1-21/64 in. spacing . . . . .		66144
Lockplate - 5/16 holes x 1-13/64 in. spacing . . . . .		66146
Lock ring - 2-23/64 x 1/16 thick x 3/32 section . . . . .		STD-961
Lockwire . . . . .		STD-164
Loom - Priming line . . . . .		1892-M
	<b>M</b>	
Magneto - Shielded . . . . .		65075
	<b>N</b>	
Name plate . . . . .		61548
Nipple - Hose, straight 3/8 in. . . . .		STD-684
Nipple - Primer . . . . .		STD-546
Nut - Lock, thrust bearing . . . . .		513-E
Nut - Plain, 6-32 . . . . .		STD-258
Nut - Plain, 10-32 . . . . .		STD-63
Nut - Plain, 1/4-28 . . . . .		STD-9
Nut - Plain, 5/16-24 . . . . .		STD-37
Nut - Plain, 3/8-24 . . . . .		383-B
Nut - Plain, 3/8-24 . . . . .		STD-596
Nut - Plain, 1/2-20 . . . . .		STD-528
Nut - Propeller hub retaining . . . . .		861-GA
Nut - Slotted, 1/4-28 . . . . .		STD-97
Nut - Slotted, 3/8-24 . . . . .		STD-872
Nut - Slotted shear, 5/16-24 . . . . .		STD-50
Nut - Slotted shear, 3/8-24 . . . . .		STD-15
Nut - Spark plug union . . . . .		1573-C
	<b>P</b>	
Pin - 1/4 dia x 1.109 in. long . . . . .		STD-708
Pin - Cotter, 1/16 dia x 1/2 in. long . . . . .		STD-68
Pin - Cotter, 3/32 dia x 5/8 in. long . . . . .		STD-543

## LYCOMING MODEL O-435-A AND O-435-A2 AVIATION ENGINES

## ALPHABETICAL PARTS LIST

Part Name	Part No
Pin - Cotter, 3/32 dia x 3/4 in. long	STD-713
Pin - Cotter, 1/8 dia x 1 in. long	STD-714
Pin - Flat head, 1/4 dia x 17/32 in. long	STD-65
Pin - Piston	60403
Pin - Taper, No 0000 x 5/8 in. long	STD-184
Pipe - Intake, No. 1 and 6 cylinders	65114
Pipe - Intake, No 2 and 5 cylinders	65115
Pipe - Intake No 3 and 4 cylinders	65116
Piston	62719 & 62319
Piston	66861
Piston	66584
Plate - Ignition cable	66593
Plate - Spark plug cable	65708
Plug - Baffle attaching	65614
Plug - Crankshaft oil seal	182-B
Plug - Hex head, 1-1/4 x 1-20 thread	65398
Plug - Oil by-pass	65705
Plug - Oil filler	60433
Plug - Oil relief valve	60081
Plug - Pipe, 1/8 in. (Allen)	STD-682
Plug - Pipe, 1/8 x 3/8 in. long (Socket)	1102
Plug - Pipe, 1/8 in. (Slotted)	STD-431
Plug - Pipe, 1/8 in. (Square head, drilled)	STD-405
Plug - Pipe, 1/4 in. dia x 1/4 in. long	STD-119
Plug - Pipe, 1/4 in. (Allen)	STD-47
Plug - Pipe, 3/8 in. (Allen)	STD-11
Plug - Pipe, 1/2 in. (Allen)	STD-91
Plug - Pipe, 3/4 in. (Allen)	STD-355
Plug - Pipe, 1/2 in. (square head, drilled)	STD-862
Plug - Piston pin	60311
Plunger - Fuel pump	60549
Plunger - Oil by-pass	65704
Plunger - Oil relief	60080
Pump - Fuel	66910
Pump - Vacuum	66687

## R

Regulator - Voltage	61294
Regulator - Voltage	61388
Retainer - Shroud tube seal	65007
Ring - 1/8 dia section x 1-1/2 ID	STD-717
Ring - Oil seal, 5/64 dia section x 3/8 ID	STD-346
Ring - Oil seal, 3/16 section x 4-27/32 ID	67498
Ring - Piston, 2nd compression	62915
Ring - Piston, top compression	65663





**LYCOMING MODEL O-435-A AND O-435-A2 AVIATION ENGINES**

**ALPHABETICAL PARTS LIST**

Part Name		Part No.
	<b>T</b>	
Tappet assy - Valve . . . . .		65009
Tee - Union, 1/8 in. tube . . . . .		STD-853
Tube - Crankpin oil . . . . .		60449
Tube - Crankshaft oil center . . . . .		60447
Tube - Crankshaft oil end . . . . .		60448
Tube - Push rod shroud . . . . .		65006
Tube assy - Cylinder head oil drain . . . . .		60510
Tube assy - Primer (15.31 long - cylinder No. 5) . . . . .		61581-1
Tube assy - Primer (11.69 long - intercylinder) . . . . .		61581-2
Tube assy - Primer (16.31 long - cylinder No. 3 and 6) . . . . .		61581-4
Tube assy - Primer (18.31 long - cylinder No. 4) . . . . .		61581-7
	<b>V</b>	
Valve - Exhaust . . . . .		66531
Valve - Intake . . . . .		66429
	<b>W</b>	
Washer - 13/64 ID x 17/32 OD x 1/16 in. thick . . . . .		STD-488
Washer - 17/32 x 1-3/4 OD x 11/64 thick . . . . .		STD-619
Washer - 47/64 OD x 11/32 ID x 1/16 section . . . . .		STD-252
Washer - 1 OD x 13/32 x 3/32 in. thick . . . . .		66825
Washer - Lock, No. 10 . . . . .		STD-251
Washer - Plain, No. 6 . . . . .		STD-243
Washer - Plain, No. 10 . . . . .		STD-28
Washer - Plain, 1/4 in. . . . .		STD-8
Washer - Plain, 5/16 in. . . . .		STD-35
Washer - Plain, 3/8 in. . . . .		STD-33
Washer - Plain, 1/2 in. . . . .		STD-143
Washer - Shakeproof lock, 1/4 in. . . . .		STD-160
Washer - Shakeproof lock, 5/16 in. . . . .		STD-475
Washer - Shakeproof lock, 3/8 in. . . . .		STD-678
Washer - Shakeproof lock, 1/2 in. . . . .		STD-677

## SUPPLEMENTAL PARTS LIST

for

## O-435 SERIES AIRCRAFT ENGINES

(To be used with Avco Lycoming Parts Catalog, PC-108)

This supplement provides new and replacement part information for Avco Lycoming O-435 Series aircraft engines. It supersedes supplement dated 8-11-58. Where old parts have been replaced with a new part, both part numbers will be listed. Where new parts have been used, only the new part number will be listed. An explanation of parts replacement due to different machining methods, will also be included.

REPLACED PART	NOMENCLATURE	NEW PART	QTY. PER. ENG.
(Crankcase - Right)			
STD-1290 66733	Insert - Heli-Coil, 3/8-24 x 3/4 in. long Stud - 9/16-18 x 10-21/32 in. long	MS-124738 69679	4 4
(Crankcase - Left)			
STD-47 STD-682	Plug - Allen, 1/4-18 NPT Plug - Allen, 1/8-27 NPT	STD-783 STD-1852	1 1
(Crankshaft)			
60499 69529 71791 61399 67811 STD-697	Tube - Crankpin Oil Body - Hydraulic Tappet Plunger Ass'y. - Hydraulic Tappet Gear Ass'y. - Crankshaft and Starting Cap Ass'y. - Thrust Bearing Screw - Hex. Hd. Dr. Hd. 3/8-24 x 1-9/32 in. long	71577 72877 76290 70334 67811 STD-764	6 12 12 1 1 6
(Camshaft)			
65378 STD-679	Gear - Camshaft Screw - 5/16-24 x 37/64 in. long	67477 STD-703	1 1
(Piston)			
62719S	Piston (See new parts section)	69958	6
(Cylinder)			
66681	Cylinder and Head Ass'y. -	71854	6
(Valve Train)			
65442 60193 60762 STD-1826	Seat - Valve Spring Rocker Ass'y. - Valve Rocker - Valve Screw - Self Locking (Long Pan Hd.) 1/4-20 x 5/8 in. long	68327 68519 68520 STD-1925	12 12 12 36
(Push Rods)			
69470 69471 69472 67498 STD-347 STD-1252	Rod Ass'y. - Push Rod Ass'y. - Push Rod Ass'y. - Push Ring - Oil Seal, 3/16 in. section x 4-27/32 in. ID Hose - 3/8 ID x 2-1/2 in. long Clamp - Hose, 1/2-3/4 ID x 5/8 wide	73412 73413 73414 71481 STD-1821 STD-1924	AR AR AR 6 6 12



NEW PARTS SECTION

NEW PARTS	NOMENCIATURE	QTY. PER. ENG.
	(Crankcase)	
STD-1315	Insert - Heli-Coil, 1/4-28 x 1/2 in. long	4
MS-124738	Insert - Heli-Coil, 3/8-24 x 3/4 in. long	4
	(Crankshaft Bearings)	
69501	Bearing - Crankshaft, Alternate	8
60933	Bearing - Crankshaft, Alternate	8
	(Crankshaft)	
70335	Gear - Crankshaft	1
69902	Plate - Oil Pump Drive Shaft, Drive	1
69899	Plate - Drive Plate Retaining	1
511	Spacer - Thrust Brg. Cap, Nut	1
	(Camshaft)	
72078	Lockplate - Spacing, 5/16 in. Bolt x 1-21/64	2
72075	Seal - Oil, 3/32 in. Section x 15/32 in. ID	10
66045	Camshaft - Ass'y.	1
	(Connecting Rod)	
74667	Bolt - Connecting Rod	12
74646	Nut - Connecting Rod	12
	(Piston)	
69958	Piston	6
68115	Ring - Piston, 2nd Compression	6
	(Push Rods)	
73411	Rod Ass'y. - Push	AR
	(Accessory Housing)	
67589	Housing Ass'y. - Accessory	1
31-25	Stud - 5/16-18 x 3-1/8 in. long	2
66709	Housing Ass'y. - Accessory	1
31-17	Stud - 5/16-18 x 2-1/8 in. long	4
66583	Tube - Oil Line	1
	(Oil Pump)	
STD-482	Pin - Cotter, 3/32 in. Dia. x 7/8 in. long	1
71354	Vacuum Pump	1
	(Oil Sump)	
69980	Carburetor	1
	(Intake Pipes)	
73346	Flange - Intake Pipe, Upper	6
72220	Gasket - Oil Filler Plug	1
72421	Gage Ass'y. - Oil Level	1

NEW PART	NOMENCLATURE	QTY. PER. ENG.
(Intake Pipes Con't.)		
72422	Gage - Oil Level	1
72368	Plug - Oil Level Gage	1
72425	Gage Ass'y. - Oil Level	1
72426	Gage - Oil Level	1
(Magneto Coupling Drive)		
66974	Flange - Magneto Shaft Coupling	1
66972	Spacer - Magneto Drive Coupling	2
66970	Adapter - Magneto (Impulse Coupling)	1
(Magnetos)		
66976	Magneto - Impulse Coupling	1
70488	Cable Ass'y. - Shielded, Breeze Lt. Wt.	1
71315	Cable Ass'y. - Shielded, Co-Op. Lt. Wt.	1
71882	Cable - High Tension, Shielded	AR
72203	Nut - Magneto, High Tension Terminal	12
71489	Sleeve - Spark Plug	12
(Starter)		
67808	Starter - 24 Volt (Delco-Remy 1109665)	1
76268	Switch - Magnetic	1
66413	Cover - Starter Drive	1
(Detent Support and Generator)		
68011	Generator - 12 V. - 20 Amp (O-435-A only)	1
67809	Generator - 24 V. - 15 Amp (O-435-A only)	1
68067	Cover - 3 Bolt Flange, (used when no generator is used)	1
72205	Regulator - Voltage (12 V. - 20 Amp. Gen.)	1
(Primer Lines)		
74225	Nipple Ass'y. - Primer	4
74430	Jet - Primer System - Inner	4
74429	Jet - Primer System - Outer	4